

Work Order ID 59382

June 3, 2010 7:11:44 AM



Page 1

Item ID: D412-705-019

Accept



Setup Start



Revision ID:

Item Name: C-Box Oil Cooler Line Access

Stop



Start Date: 6/03/10 Start Qty: 4.00



Cust Item ID:

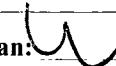
Required Date: 6/07/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-705

Rev C

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPPD412-705-019

CHG002

8/06/07

kg for BG 10/06/03

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

Per 10/06/07 - CY

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

8/06/07

TY

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Item ID: D412-705-019

Accept



Setup Start



Revision ID:

Item Name: C-Box Oil Cooler Line Access

Stop



Start Date: 6/03/10 Start Qty: 4.00



Cust Item ID:

Required Date: 6/07/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Operation
Description

Packaging

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-705-019

Location: 10PPP Rev: B

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-6-7 SK (10)

10/06/08 JJ

10-6-08 JJ
(H)

Picklist Print

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Work Order ID: 59382



Parent Item: D412-705-019



Parent Item Name: C-Box Oil Cooler Line Access

Start Date: 6/03/10

Required Date: 6/07/10

Comments: IPP Rev:D Removed Manufacturing 06-06-28 JLM
IPP Rev:E ECN 1052 07-11-06 DD verified by: EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3259-041		Manufactured	No			120	Each	0.0000	1	4			



Access Panel Assembly

D3259-042



Access Panel Assembly

Manufactured	No	120	Each	1.0000	1	4
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58720

6

Location	Loc Qty	Loc Code
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ST182	1	
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47746	1	
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58718

6/14/10 (4)

47746 10

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description	
X							D412-705-011	TWIN PAK E-Z ACCESS KIT	
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT	
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT	
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT	
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT	
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT	
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT	
							D3245-041	ACCESS PANEL ASSEMBLY, LH	
							D3245-042	ACCESS PANEL ASSEMBLY, RH	
							D3245-043	DOOR ASSEMBLY	
							D3245-9	GASKET	
							D3245-11	GASKET	
							D3245-13	GASKET	
							D3255-041	ACCESS PANEL ASSEMBLY, LH	
							D3255-042	ACCESS PANEL ASSEMBLY, RH	
							D3256-1	ACCESS PANEL	
							D3256-3	GASKET	
							D3259-041	ACCESS PANEL ASSEMBLY, LH	
							D3259-042	ACCESS PANEL ASSEMBLY, RH	
							1	D3307-041	ACCESS PANEL ASSEMBLY
							30	AN3-3A	BOLT
	22	30			6		AN3C-3A	BOLT	
	3						AN3C-4A	BOLT	
							30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET	
							2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE	
							18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries